0.08 to 0.8 times the section height BH of the bead core 5. Usually, the distance (t) is set in a range of from 0.1 to 5.0 mm, preferably 0.3 to 4.0 mm. Here, the section height BH of the bead core is defined as the maximum height in a direction at a right angle to the radially outer face 5a. --